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PIOISII-ITALY



Toothed Belt

Endless loop, no join type construction for unbeatable tensile strength

This toothed belt is designed to provide a constant, synchronised, slip-free drive to all the yarn feeders on the feeder ring. The endless loop construction means that the belt has no bonding join. The belt has a very strong tension cord with 11 windings. These two features means that the belt has an excellent tensile strength along its entire length. There are no weak spots. Belt materials and construction method have proved to be the only way to produce a high quality belt which quarantees smooth, trouble-free running and a very long service life.

Advantages

- No bonding join and therefore no weak point
- Excellent tensile strength thanks to continuous, endless loop construction
- Longer belt life and therefore less machine downtime
- Less wear and fewer belt breakages results in cost savings.
- Lower spare stock required
- Smooth, fault-free machine drive

Technical Data

Width: 10mm Colour: Blue

Lengths: Available in steps of 200mm

Endless loop type with one tensioner cord in 11 windings. No join available in lengths from 5800mm to 16000mm in

200mm steps.



Timing/Driving Belts for your industry:

High performance belts by OPTIBELT hold up to extreme conditions. For Textile and Circular Knitting machine smooth operation. Everywhere where dust, heat, cold, aggressive chemicals or enormous rotation speeds put the material to a difficult test, OPTIBELT displays its strengths.

OPTIBELT's original timing belt engineered and manufactured to exceed expectations. It starts with the fiberglass cords that efficiently transmits more power where you need it. The cords are counter wound for smooth, non-biased running. The durable rubber impregnated polyimide fabric increases durability and oil resistance is bonded to the engineered natural & synthetic rubber core. Fits standard HTD® and RPP® pulleys so you get more performance and durability without the need to replace existing pulleys.

Features:

PERFORMANCE: Glass fiber cords provide superior strength and pulling force.

LOW-NOISE: Belt tooth design and fabric cover for quieter operation.

DURABLE: Fabric cover provides for increased wear and chemical resistance.

STRENGTH: Engineered core rubber compound for a tooth structure with superior shear strength.

VERSATILITY: Fits HTD® and RPP® pulleys.

TRUE RUNNING: Counter rotated cords ensure the belt does not have a pull bias under running stress.

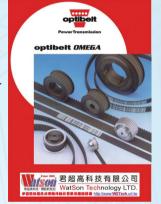
TEMPERATURE RANGE: Increased operation range -22 to 212°F.

Construction

- Oil resistant top layer fabric
- Polychloroprene rubber core
- Glass fiber tension cords
- Reinforced polyamide tooth cover

OPTIBELT V-Belts are manufactured with carefully chosen raw materials and by using continually updated

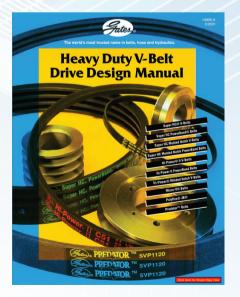
using continually updated manufacturing methods. With







modern production processes, large scale laboratory testing, and carefully controlled quality, OPTI-BELT produces an ideal V-belt for every power transmission requirement with function, efficiency and durability exceeding any competitor's product.



Maintenance-Free, High-Capacity, Wedge Belts This second generation of V-belts produces results that are really worth talking about: up to 42% more power while at the same time cutting

costs by up to 20%. Improved production processes and consistent development of basic products have led to these excellent results. The cost savings are



explained with the following formula: Fewer belts + narrower pulleys + saving in drive space = lower costs.

Troubleshooting Examples of V-Belt & Timing Belt

Here are some examples of belt failures described on pages 6 and 7. If you've encountered similar problems, check below for probable causes and solutions.

V-Belts

Problem	Probable Cause	Solution
Broken belt	Foreign object in drive	Shield drive
Excessive sidewall wear	Worn or damaged sheaves	Replace sheaves
Cracked bottom	Sheave diameter too small	Redesign drive
	Back side idler diameter too small	Replace with an inside idler on slack side, or redesign
	Slippage	Retension drive
	High temperature	Remove heat source. Improve ventilation

Timina Belts

Tilling Beits			
Broken belt	Underdesigned drive	Redesign drive	
	Crimp caused tensile cord damage	Follow proper storage and handling procedures	
	Belt was pried or forced on the drive	Follow proper installation guidelines	
	Foreign object in drive	Shield drive	
	Belt ran onto pulley flange	Align pulleys	
Excessive sidewall wear	Misalignment or non-rigid centers	Align drive and/or reinforce mounting	
	Bent flange	Straighten flange	
Cracks in belt backing	High temperatures	Remove heat source.	
		Improve ventilation. Check for special belt construction	

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